

SDU Check Valve Kit, 826-2774

Follow these instructions to install a check valve on the SDU:



Fig 1: SDU with check valve in place.

In Kit 826-2774		
Part #	Description	Qty
810-3858	Check Valve	1
819-6661	Instructions	1
813-0109	Nipple	1
815-0539	Loctite	1



Fig 2: Check valve close-up.
Note: Flow-indicator arrow. It must point up.

1. Remove pump head.
2. Install check valve on stand pipe, being attentive to the flow indicator arrow.
3. Apply Loctite to nipple and screw into top of check valve.
4. Reinstall pump atop nipple.
5. Test the units ability to retain prime by removing and inverting pump and stand-pipe assembly. Pour eight ounces of oil in the upturned stand pipe. Rotate the handle to draw oil into the pump.
6. Reinsert the stand pipe in the SDU reservoir.